Customer No. 31013

Atty. Docket No. 58653/01180

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s)   :   Rich, Danny

U.S. Serial No.   :   10/709,659

Filed   :   May 20, 2004

For   :   SYSTEM AND METHOD FOR DISSEMINATING COLOR INK
                                 AND COLORANT FORMULAS

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

REVOCATION AND SUBSTITUTE POWER OF ATTORNEY

Sir :

Sun Chemical Corporation states under 37 C.F.R. 3.73(b) that, to the best of its

knowledge and belief, it is the assignee of the entire right, title and interest in the patent

application identified above by virtue of the following Assignment from the inventors to Sun

Chemical Corporation, recorded in the Patent and Trademark Office at Reel 015714, Frame

0986.

The undersigned, an authorized officer of Sun Chemical Corporation, hereby appoints all

of the firm of all of the practitioners and attorneys of **CUSTOMER NO. 31013**, as attorneys,

with full power of substitution and revocation, to prosecute this application for Letters Patent, to

make alterations and amendments therein, to file continuation and divisional applications

thereof, to receive any and all Letters Patent issuing of the foregoing to make all maintenance

KL3:2534087.1

payments and to transact all business in the Patent and Trademark Office and in the Courts in

connection therewith. All prior powers of attorney are hereby revoked.

Kindly direct all future correspondence, including maintenance fee correspondence,

regarding this application to the correspondence address of **CUSTOMER NO. 31013.**

Date: August 8, 2006   By: _____

Name: Melvin M. Cox
Title: Sr. Vice President & General Counsel
For: Sun Chemical Corporation